

Fine grinding technology



Standard grinding arm
for sickle-shaped bowl cutter knives



Belt grinding attachment HV 261
for sickle-shaped bowl cutter knives



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S 200

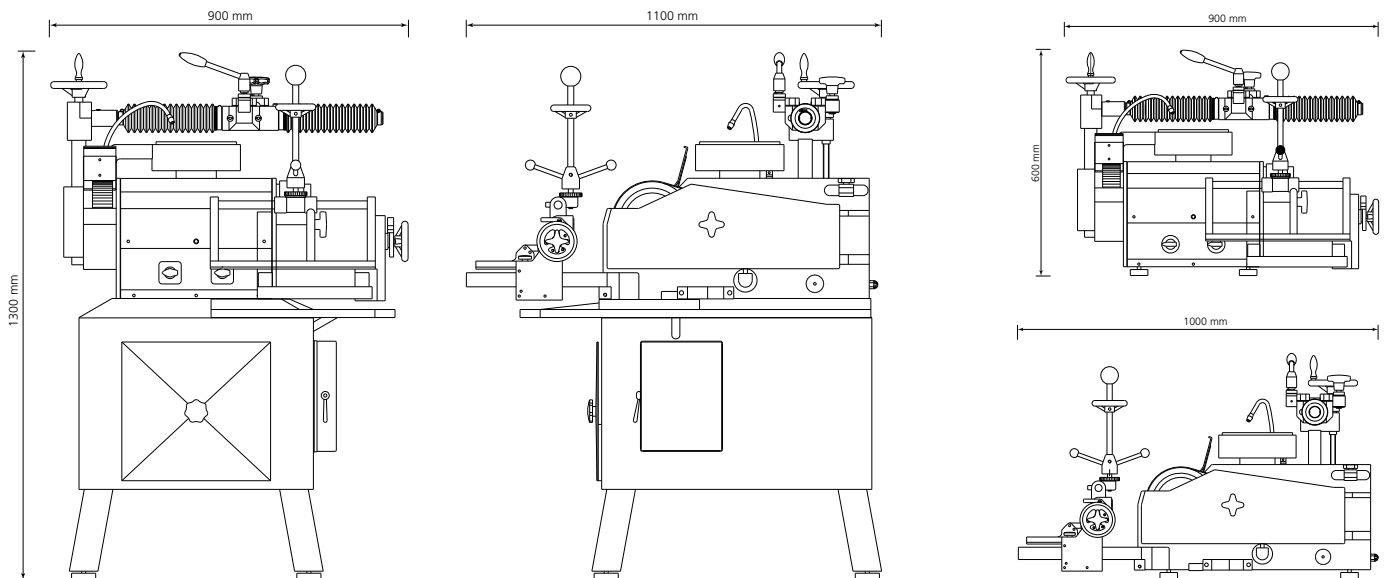
Wet Sharpening and Honing Machine

Technical Data

■ Depth	S 200 T (BT) max. 1000 mm	S 200 S (BS) max. 1100 mm
■ Width	max. 900 mm	max. 900 mm
■ Height (Belt model without cup grinding wheel)	max. 600 mm	max. 1300 mm
■ Weight	max. 104 kg	max. 160 kg
■ Power input	1,1 kW 3x400 V 50Hz	1,17 kW 3x400 V 50Hz
■ Back-up fuse	16 A	16 A
■ Maximum grinding size	approx. 430 mm	approx. 430 mm

This machine meets the **EU health** and **safety requirements** and features the **CE-sign**.

Technical modifications reserved.



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S 200

Wet Sharpening and Honing Machine



KNECHT

S 200

Wet Sharpening and Honing Machine



Universal grinding arm HV 203
for linear and sickle-shaped bowl cutter knives



Universal belt grinding attachment HV 262
for linear and sickle-shaped bowl cutter knives

Precisely sharpened cutting tools and perfect blade geometry guarantee continual high quality sausage and unlimited production reliability.

The S 200 is a universal sharpening machine for all conventional cutter knives as well as circular knives, hand knives and a variety of additional cutting tools.



Locking mechanism
used to change knives

■ Safety ensured through easy operation

The innovative functional disk enables the machine to switch from sharpening sickle-shaped knives to linear-shaped knives within a matter of seconds. A locking mechanism prevents the blade from swiveling out unintentionally.

■ Pivoting grinding belt attachments

The grinding belt attachment can be quickly and easily moved to the side for handheld sharpening.

Simple – Speedy – Safe

The best sharpening results



Polishing bowl cutter knives
with the finned brush



Sharpening hand knives
on the wet-grinding belt



Circular knives (diameter 80-480 mm)
sharpened with the cup grinding wheel



Grinding belt replacement

■ Grinding belt replacement

The power unit shuts down as soon as the belt guard is opened. The belt is relieved and can be replaced. Here, too, our maxim, **Simple – Speedy – Safe** is consistently put into practice.

■ Clamping devices

Clamping devices for machine knives enable precise and angle accurate sharpening and a long tool life. Effort is reduced to a minimum. This enables the operator to work safely and fatigue-free, using minimal effort.

■ Wet-grinding belt

The wet-grinding belt ensures an extremely fine tool surface. The profiled rubber contact wheel applies exactly the right amount of resistance to the knife.

■ Cup grinding wheel

The cup grinding wheel quickly removes a large amount of material. Badly damaged cutting tools can be easily repaired. Chamfered edges, e.g. on circular knives, are applied with the cup grinding wheel. The desired grinding angle can be regulated continuously.

■ Finned brush

Fine trimming of the cutting edge is carried out on the finned brush. Appropriate peripheral speed and optimally balanced brush resistance compensate for operational mistakes. The result is a long-living sharp edge.

Wet Sharpening and Honing Machine

S 200 T



Table model S 200 T
and external cooling unit EP 205

Belt model S 200 BT



■ Cooling unit

A cooling unit supplies the individual sharpening stations with water. This prohibits the knife from overheating during sharpening – the most important requirement for a long service life.

■ Belt model

The belt model S 200 B comes with a wet-grinding belt for sharpening and a finned brush for polishing and deburring.

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